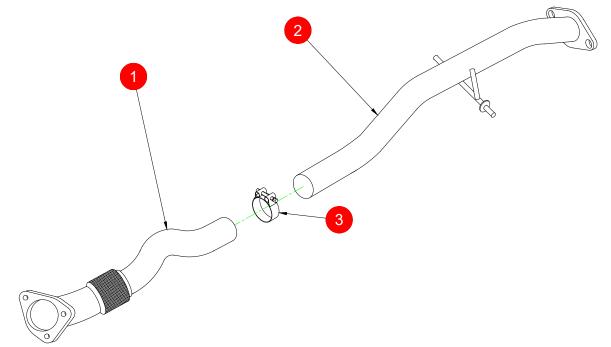
## FITTING INSTRUCTIONS

CAR	VAUXHALL Astra 1.6T GTC Mk6'J'	PART NO.	SVX060	
YEAR	2009- Current	FIT KITS	150FK	
NOTES	Where not supplied use original fittings. This will fit with O.E	FEATURES	Pipe diameter:- 63.5mm/2.5"	



NO.	PART NO.	DESCRIPTION	QTY			
1	821GM	Front Flex	1			
2	814GM	Link Pipe	1			
Fit Kit	Fit Kit					
3	Z016.10064	65mm H/D Clamps	1			
4	Z017.10050	M8x35mm Hex Head Bolts	3			
5	Z017.10063	M8 Nyloc Nut	3			

CLASSIFICATION	Motorsport Use Only	
HOMOLOGATED	No	
DATE	05/01/15	
ISSUE	02	
AUTHORISED	T.ROWLEY	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

